



IMA-Europe Dust Monitoring Programme

BIENNIAL REPORT 2024

Nicola Blagrove¹, Antonio D'Errico¹,
Remko Houba², Hans Kromhout¹
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¹Institute for Risk Assessment Sciences (IRAS) Utrecht University, Utrecht, NL

²Netherlands Expertise Centre for Occupational Respiratory Disorders (NECORD) Utrecht, NL



Universiteit Utrecht

Institute for Risk Assessment Sciences

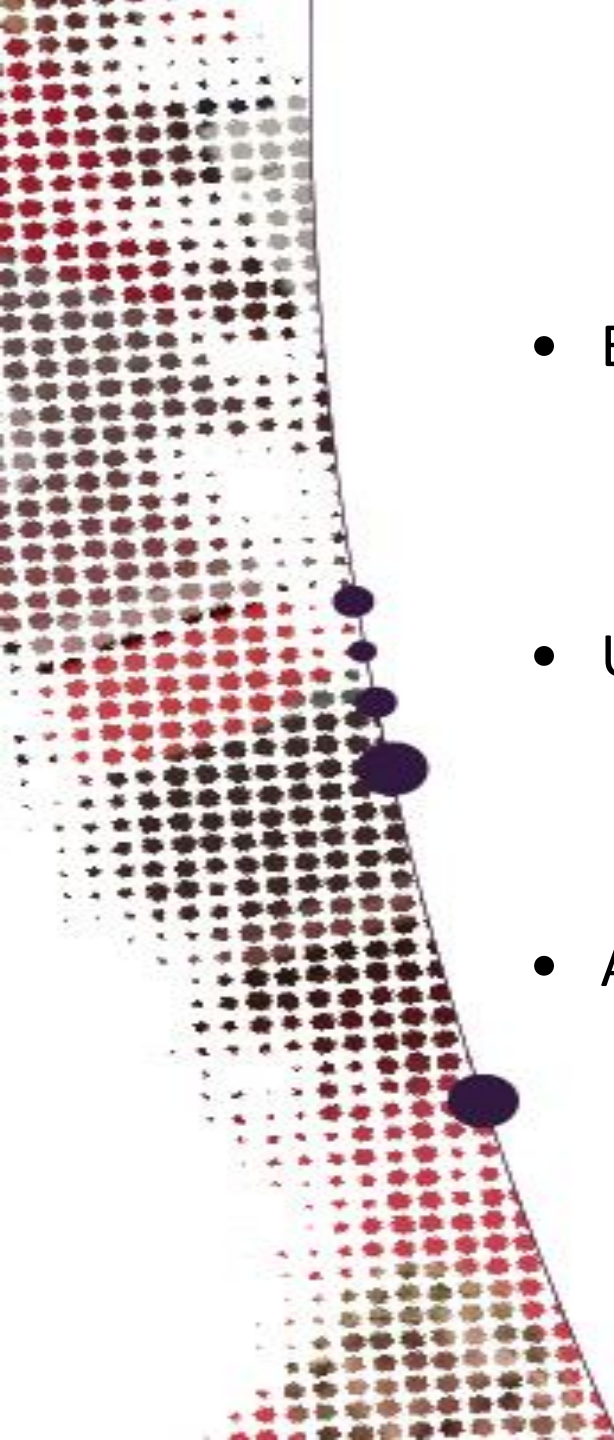


Netherlands Expertise Centre for Occupational Respiratory Disorders



Respirable Crystalline Silica carcinogenicity

- IARC Monograph vol. 68 (1997)
 - There is sufficient evidence in humans for the carcinogenicity of inhaled crystalline silica in the form of quartz or cristobalite from occupational sources
 - There is sufficient evidence in experimental animals for the carcinogenicity of quartz and cristobalite.
- IARC Monograph vol. 100C (2009)
 - Established mechanistic event: Impaired particle clearance leading to macrophage activation and persistent inflammation
 - An increased risk of **lung cancer** was observed across various industries and processes
 - The Working Group reaffirmed crystalline silica dust as a Group 1 Carcinogen



Developments in exposure limits Respirable Crystalline Silica

- Europe
 - SCOEL 2003 Occupational Exposure Limit Value OELV **0.100** mg/m³
 - Health Council of The Netherlands and Nordic Expert Group 2024 Health-Based Calculated Occupational Cancer Risk Value (HBC-OCRv) **0.0363** mg/m³
- USA
 - ACGIH 2010 Threshold Limit Value (TLV) **0.025** mg/m³
 - OSHA 2019 Permissible Exposure Level (PEL) **0.050** mg/m³ with an action level for respirable **0.025** mg/m³
- Australia
 - WorkSafe 2020 workplace exposure standard (WES) **0.050** mg/m³
 - WorkSafe 1st July 2024 **ban** on manufacture, supply, processing and installation of engineered stone benchtops, panels and slabs



Developments in exposure limits Respirable Dust

- Germany current limit for respirable dust 1.25 mg/m³ (BAuA, 2024)
- France, ANSES suggested in 2019 OELV of 0.9 mg/m³ (ANSES, 20192)
- Ongoing discussion on Poorly Soluble Low Toxicity particles (PSLTs) also called Granular Biopersistent Particles (GBS)
- These exposure were earlier on loosely defined as of low toxicity and having no identified inherent toxicity due to their chemical nature and named “nuisance dusts” or “particles not otherwise classified”



IMA Europe

Industrial Minerals Association

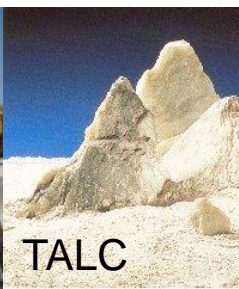
- Took up its responsibility now more than two decades ago
- Set up a Dust Monitoring Programme in 1999/2000
- Transferred the IMA-DMP database to The Netherlands in 2006, where it is coordinated in a collaborative project of NECORD and IRAS



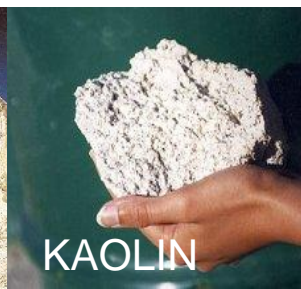
SILICA



CLAYS



TALC



KAOLIN



FELDSPAR



BENTONITE

IMA Dust Monitoring Programme

Goals and minerals covered

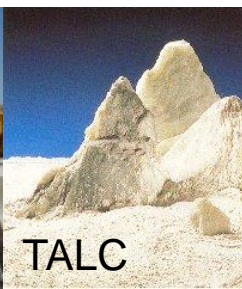
- To have (statistically) reliable exposure data
- To be able to discuss with authorities on new/future exposure limits
- To develop prevention strategies to reduce exposure (develop prevention culture)
- To improve compliance with current exposure limits
 - On industry level
 - On company level
- To be used as a resource for exposure assessment for future epidemiological studies
- To check effectiveness of implemented control measures



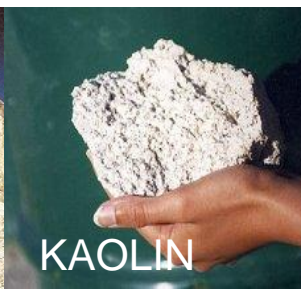
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BENTONITE

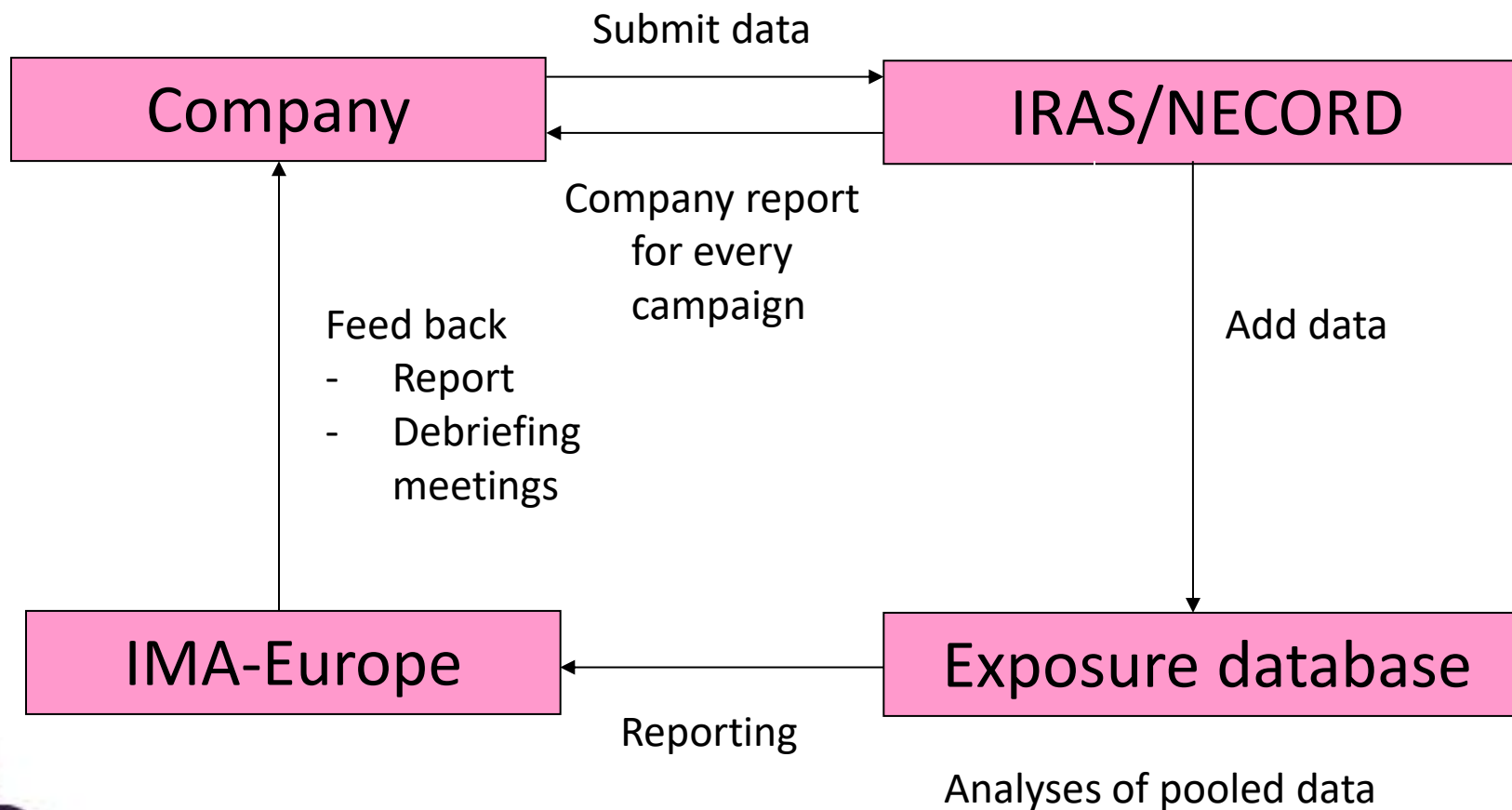


Measurement strategy

IMA-DMP Protocol

- Collect 6 dust samples per job function per site and per campaign (include repeats!)
- Personal measurements
- At least respirable dust
- Sampling equipment conform EN481
- Analytical technique either X-ray diffraction or Fourier transform infrared spectroscopy
- Full documentation required alongside the data
- Labs involved should join an interlab round robin

Lines of communication



Reports 2003, 2005, 2006, **2007, 2008, 2009, 2011, 2013, 2015, 2017, 2019, 2022, 2024**

Presentations at conferences IOHA, ISEE, EPICOH, IP, DOHS, X-conferences, AIRMON

Scientific papers:

- Zilaout, Vlaanderen, Houba, Kromhout. Database paper. Int J Hyg Environ Health 2017
- Zilaout, Houba, Kromhout. Trends paper. Occupational and Environmental Medicine 2020
- D'Errico, Houba, Kromhout. New EN689 a better standard to test compliance? Annals of Work Exposures and Health 2022
- Zilaout, Houba, Kromhout. Trends in variability. Annals of Work Exposures and Health 2023
- **Blagrove-Hall, Houba, Kromhout. Meteorological conditions and exposure. In preparation 2024**

Status of IMA-Dust Monitoring Programme

Campaign Report	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47																											
	report 2013		report 2015				report 2017				report 2019				report 2022				report 2024																																		
company	summer 11	winter 11-12	summer 12	winter 12-13	summer 13	winter 13-14	summer 14	winter 14-15	summer 15	winter 15-16	summer 16	winter 16-17	summer 17	winter 17-18	summer 18	winter 18-19	summer 19	winter 19-20	summer 20	winter 20-21	summer 21	winter 21-22	summer 22	winter 22-23	summer 23	winter 23-24	Total	company																									
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3 Fin			18				24				21			25					20								328	3 Fin																									
3 NL											10	5															189	3 NL																									
4																											897	4																									
5	46			41			35			46			37			32	1		30			23			26	8	646	5																									
6			236	91	169	435	12		426	6	39	376	55	7	280	144	35	243	144	118	123	3	253	123	232		5552	6																									
7	28	8	46		30	11	44	19	39	22	25	17															651	7																									
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9																											103	9																									
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																							Number of data in 2022 report:				44370																										
																							Number of new data arrived since:				5584																										

Status of IMA-Dust Monitoring Programme

42	43	44	45	46	47			
report 2024								
summer 21	winter 21-22	summer 22	winter 22-23	summer 23	winter 23-24	Total	company	
		60				1399	1	
						580	2	
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						897	4	
	23			25	8	646	5	
123	3	253	123	232		5552	6	
						651	7	
193	85	89	63	114		8035	8	
						103	9	
						18	10	
96		18		92		1612	11	
						1482	12	
117	4	87		108		2387	13	
184	19	167	6	149	21	7902	14	
						5	15	
61	49		21	36		931	17	
391		255	23	218		4176	19	
6	42	23	25	36	6	820	20	
69		179		151		2852	21	
152	68	232	99	167		3791	22	
47	1	40	18			466	23	
						72	24	
12						459	25	
69						174	26	
						115	33	
						101	34	
						67	36	
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						624	38	
						224	39	
60		49		48		626	40	
145						891	41	
30		30				456	42	
						57	43	
24		24		24		213	44	
47		36				335	45	
1908	294	1542	378	1400	35	49954		
Number of data in 2022 report:						44370		
Number of new data arrived since:						5584		

	Data does not meet some basic criteria (main aspects are availability of worker codes; sampling duration other than full-shift sampling)
	Data that have mixed content (partly good quality data, partly data that does not meet some basic criteria)
	Good quality data

Main issues:

- lacking Worker-IDs
- sampling time <4 hrs or >10 hrs



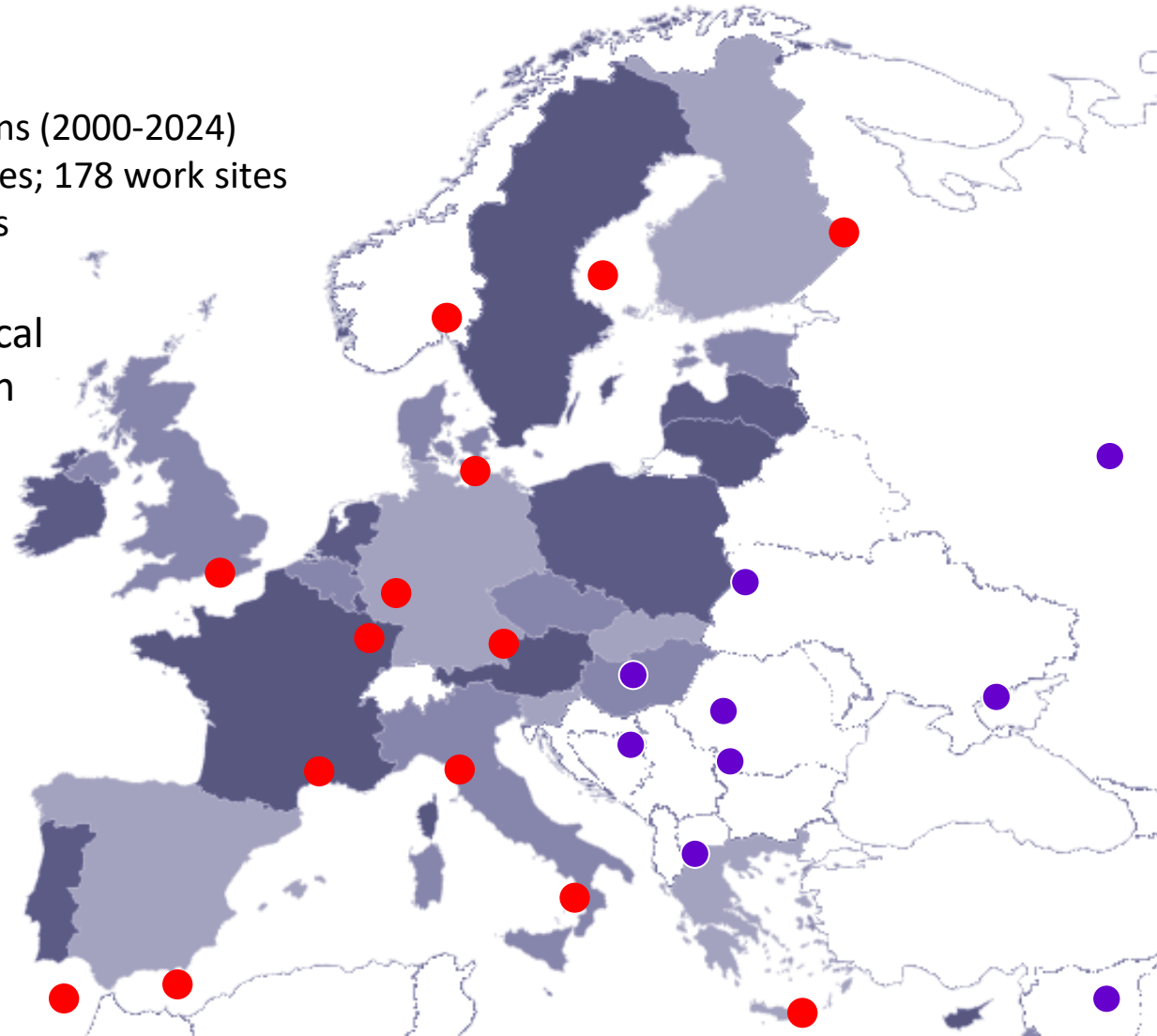
Measurement data in IMA-DMP database per September 2024

- Total **49,954** measurements (increase of 5,584 measurements (11% up from 44,370))
- 49,785 respirable dust and 44,364 respirable quartz
- Collected prospectively in 47 campaigns over 23.5 years between winter 2000/2001 until winter 2023/2024
- The measurements have been collected at 36 companies in 23 countries among workers employed at 178 sites
- Representative for a total workforce of >> 5,000

Available data per September 2024

47 campaigns (2000-2024)
36 companies; 178 work sites
23 countries

Geographical
distribution



Available data per country

Country	Respirable dust (%)	Respirable quartz (%)	More recent countries	Respirable dust (%)	Respirable quartz (%)
Belgium	2,188 (4.4)	2,056 (4.6)	Austria	184	153
Denmark	294 (0.6)	294 (0.7)	Bosnia	66	18
Finland	1,290 (2.6)	939 (2.1)	Czech Republic	419	419
France	8,463 (17)	7,106 (16)	Hungary	39	34
Germany	4,973 (10)	4,914 (11)	Poland	456	456
Greece	740 (1.5)	246 (0.6)	Russia	891	891
Italy	4,751 (9.5)	4,215 (9.5)	Slovakia	161	161
Netherlands	3,061 (6.2)	2,062 (4.7)	Turkey	850	835
Norway	1,688 (3.4)	724 (1.6)	Ukraine	718	716
Portugal	820 (1.7)	812 (1.8)	Total	3,784 (8)	3,683 (8)
Spain	8,022 (16)	7,651 (17)			
Sweden	1,036 (2.1)	1,035 (2.3)			
Switzerland	0	84 (0.2)			
United Kingdom	8,675 (17)	8,543 (19)			
Total	46,001 (92)	40,681 (92)			

No new data in 5 countries
+ Greece only respirable dust

No new measurements for
bentonite



Data types

- Type II: duration 4-10 hours (calculation of probability of exceedance)
- Type IIB: additional criteria ≥ 6 measurements per cell for compliance testing EN 689:2018
- Type III: $N \geq 5$; $K \geq 2$; at least one K with repeats (calculation of probability of overexposure)
- Type 0: Data not fulfilling Type IIA criteria

Number of observations IMA DMP database 2000-2024

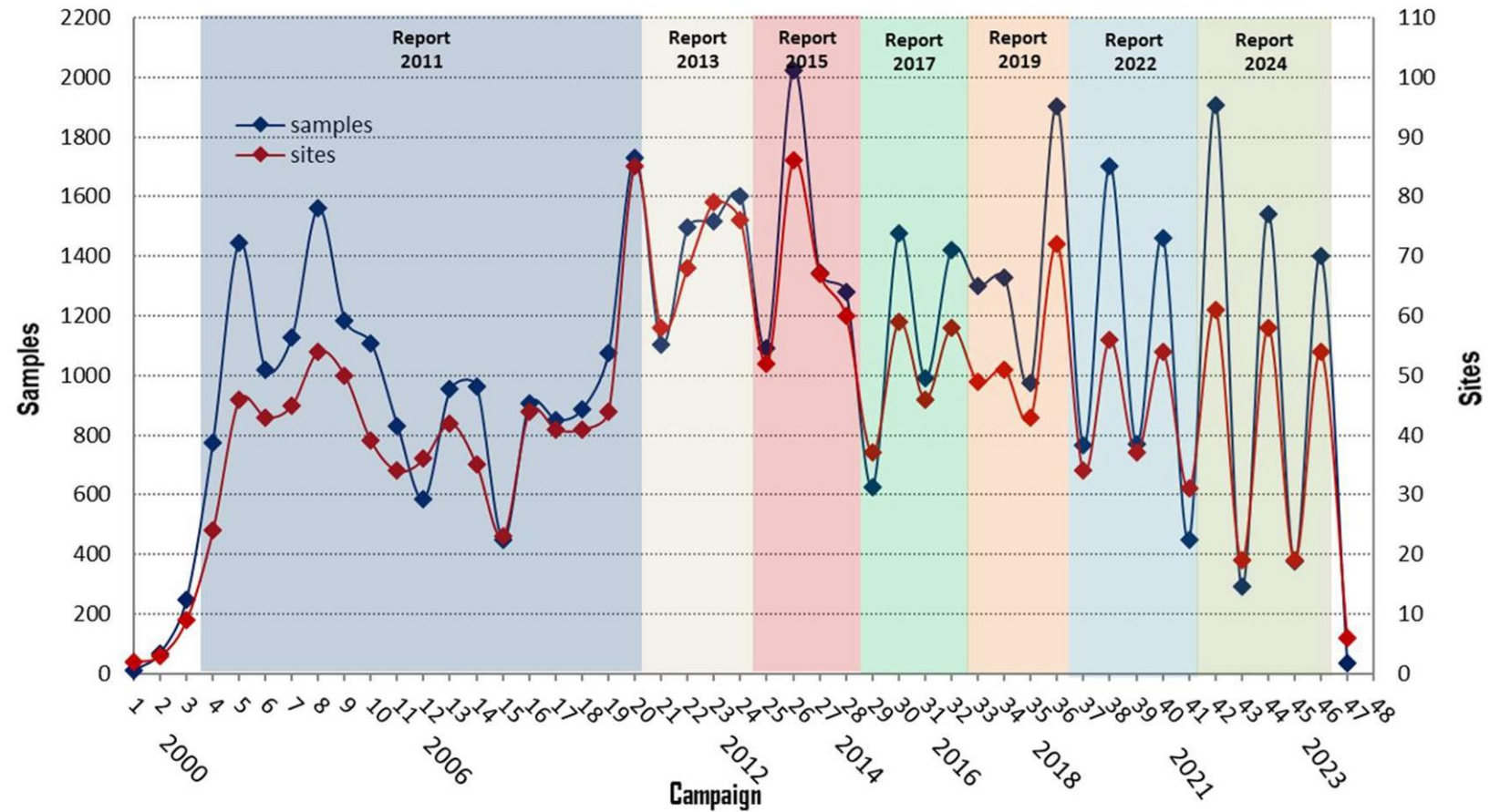
Analyte	All data	Type 0 data	Type II data	Type IIB data	Type III data
Respirable dust	49,785	5,350 (11%)	44,435 (89%)	35,988 (72%)	26,536 (53%)
Respirable quartz	44,364	4,251 (10%)	40,113 (90%)	32,519 (73%)	23,990 (54%)



New data since previous report

- 5,584 respirable dust measurements
- 5,474 respirable quartz measurements
- from 84 sites (down from 95 sites) from 21 companies
- collected in 18 countries
- 90-94% Type II, 80-82% Type IIB and 58-64% Type III

Temporal trends in number of measurements and sites



Do meteorological conditions influence measurement strategy and measured concentrations of respirable dust and quartz?

Nicola Blagrove-Hall¹, Remko Houba², Alonso Bussalleu³

Hans Kromhout¹

¹Institute for Risk Assessment Sciences (IRAS) Utrecht University, Utrecht, NL

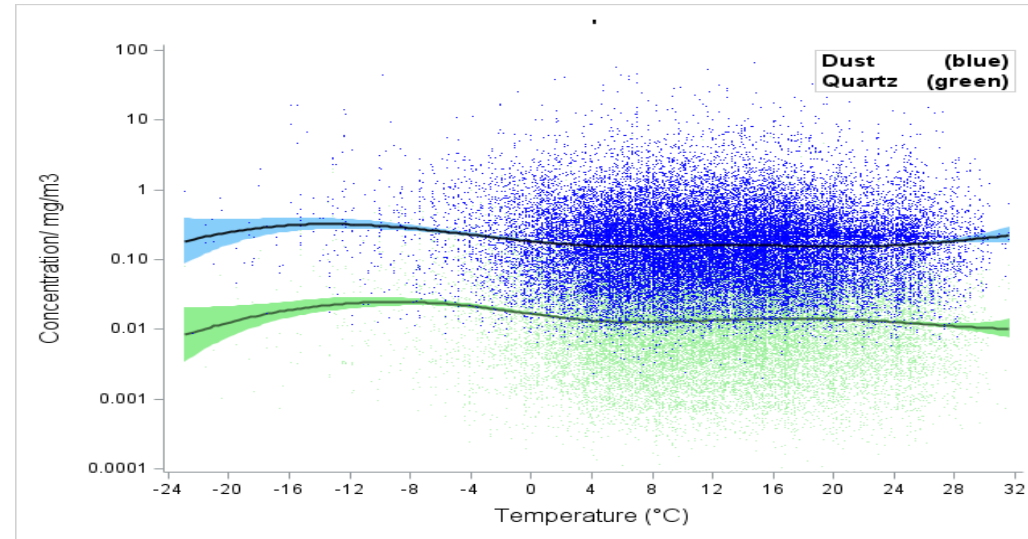
²Netherlands Expertise Centre for Occupational Respiratory Disorders (NECORD) Utrecht, NL

³Swiss Tropical and Public Health Institute, Bazel, Switzerland

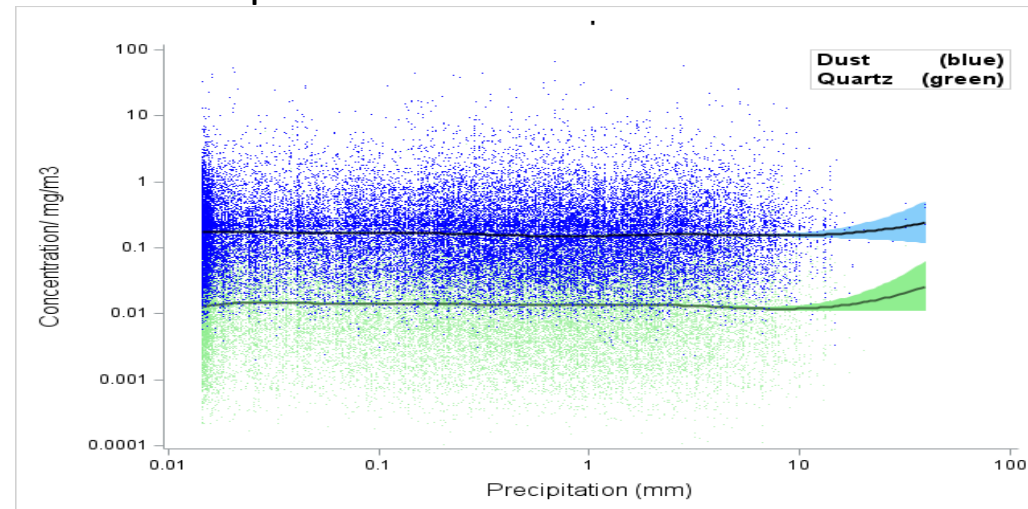


https://www.hsa.ie/eng/your_industry/quarrying/health_surveillance_occupational_disease/dust_including_silica_dust/

Temperature and Precipitation

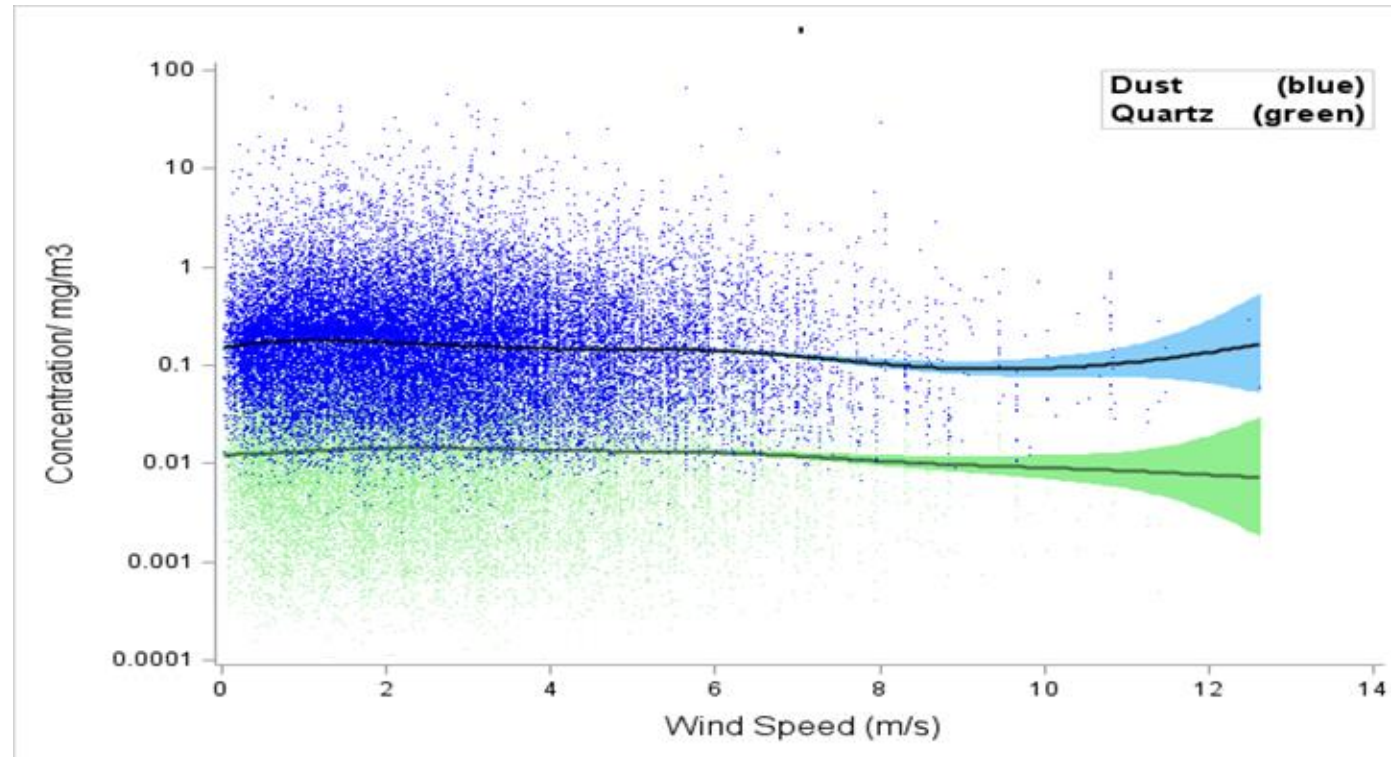


Temperature versus concentration



Precipitation versus concentration

Windspeed

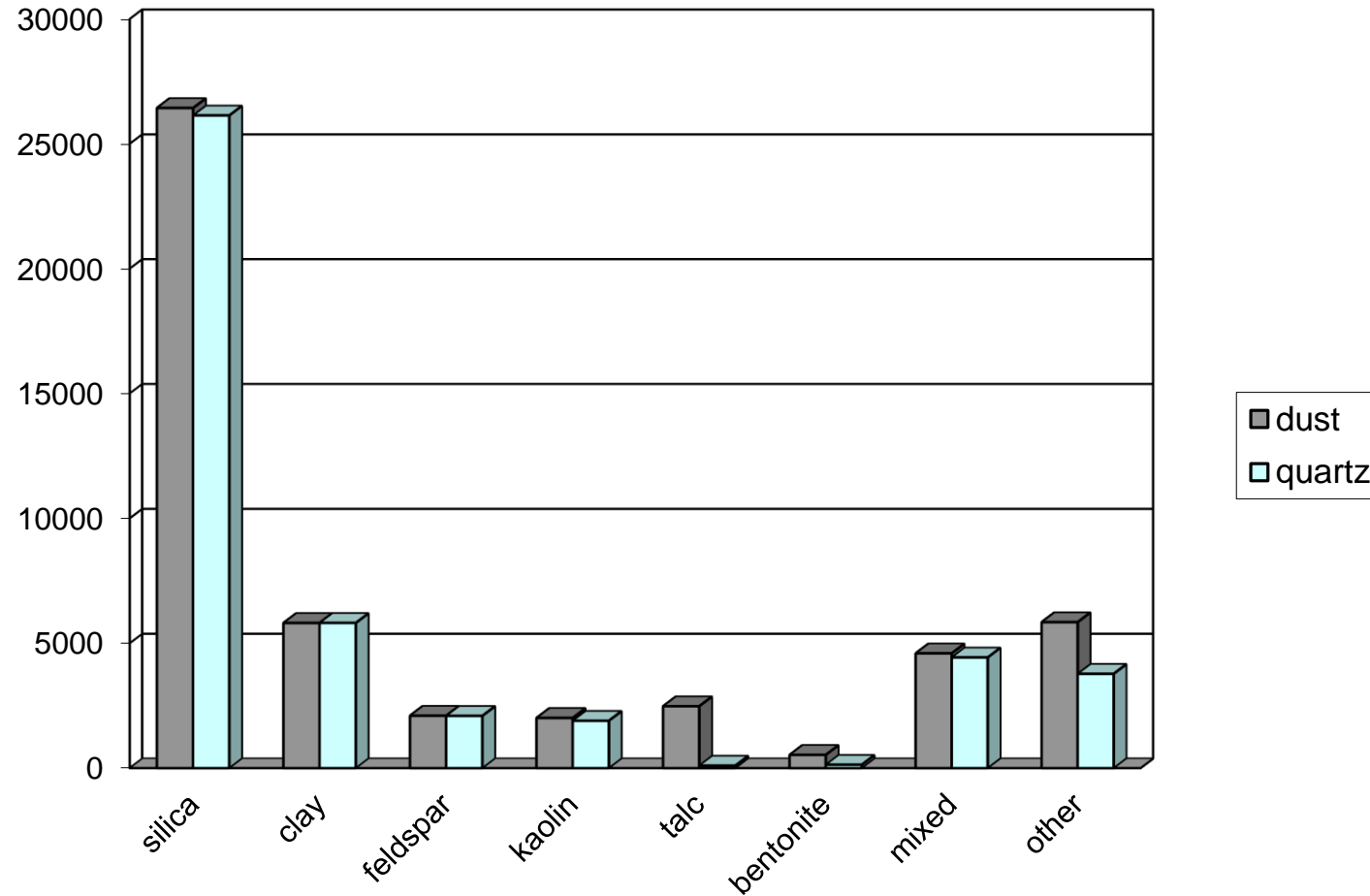


Windspeed versus concentration

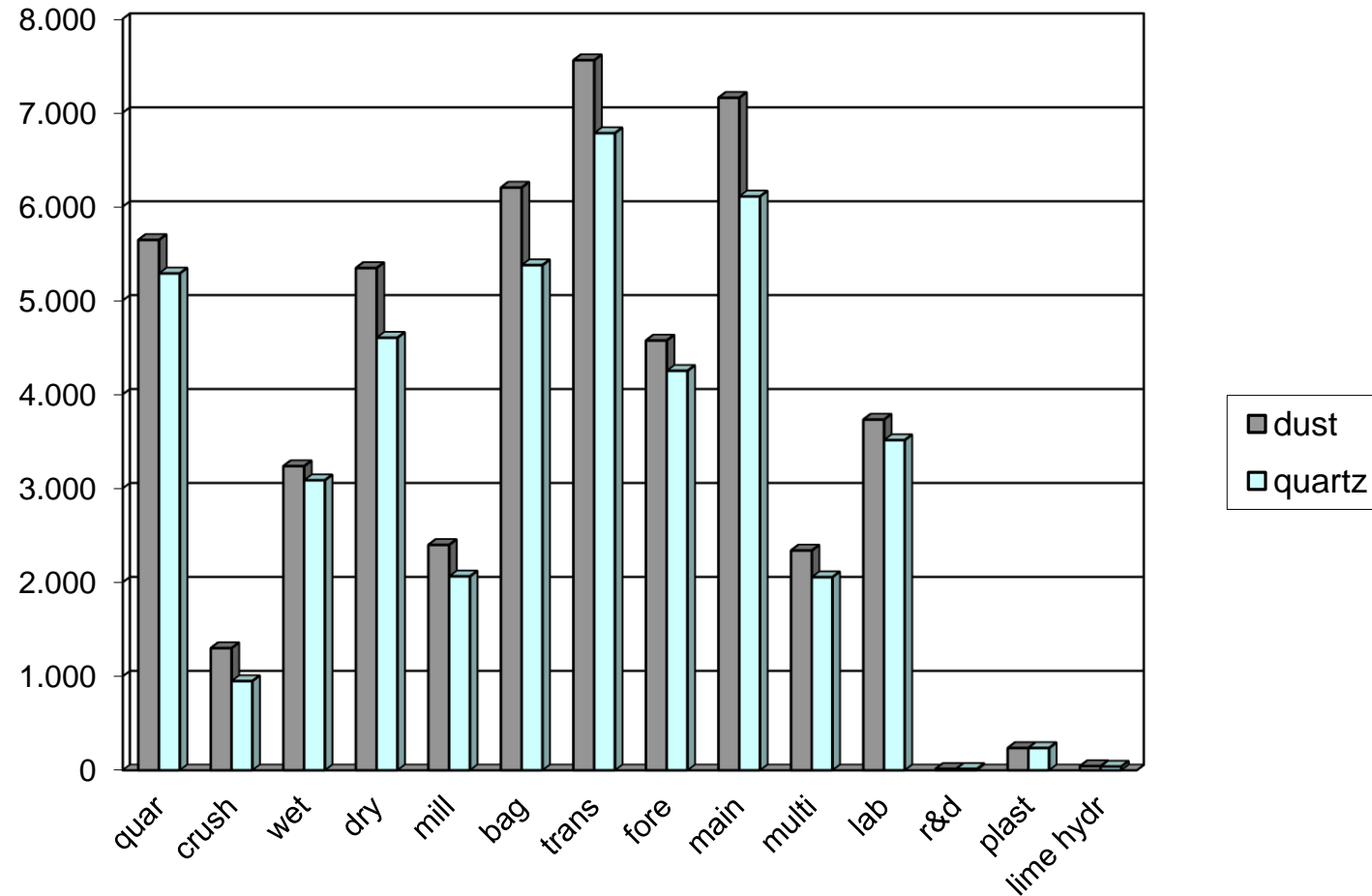
Conclusions

- Meteorological conditions on measurement days were largely similar as on non-measurement days
- Relatively small differences (less than 10%) in dust and quartz concentrations over various temperature, precipitation and wind speed ranges
- Only outdoor meteorological conditions could be linked while most measurements were likely done indoors within IM-DMP
- Based on this study recording outdoor and indoor meteorological data during dust measurements seems warranted

Number of measurements categorized by mineral



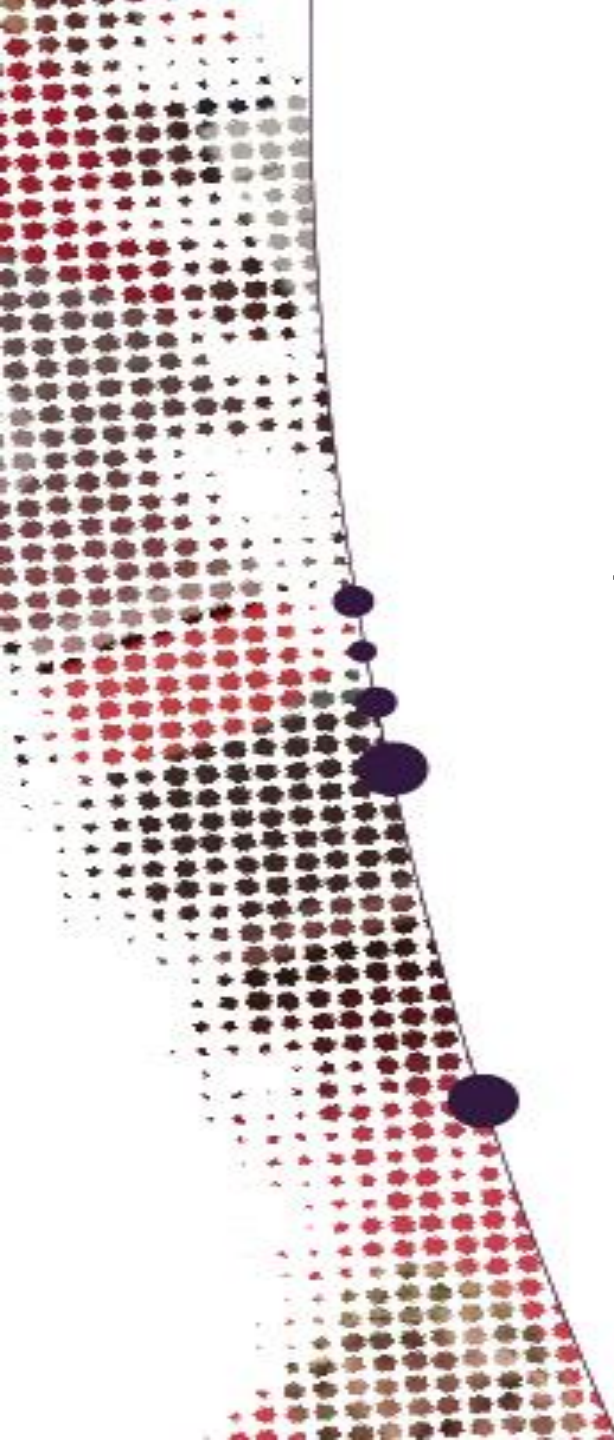
Number of measurements categorized by job title



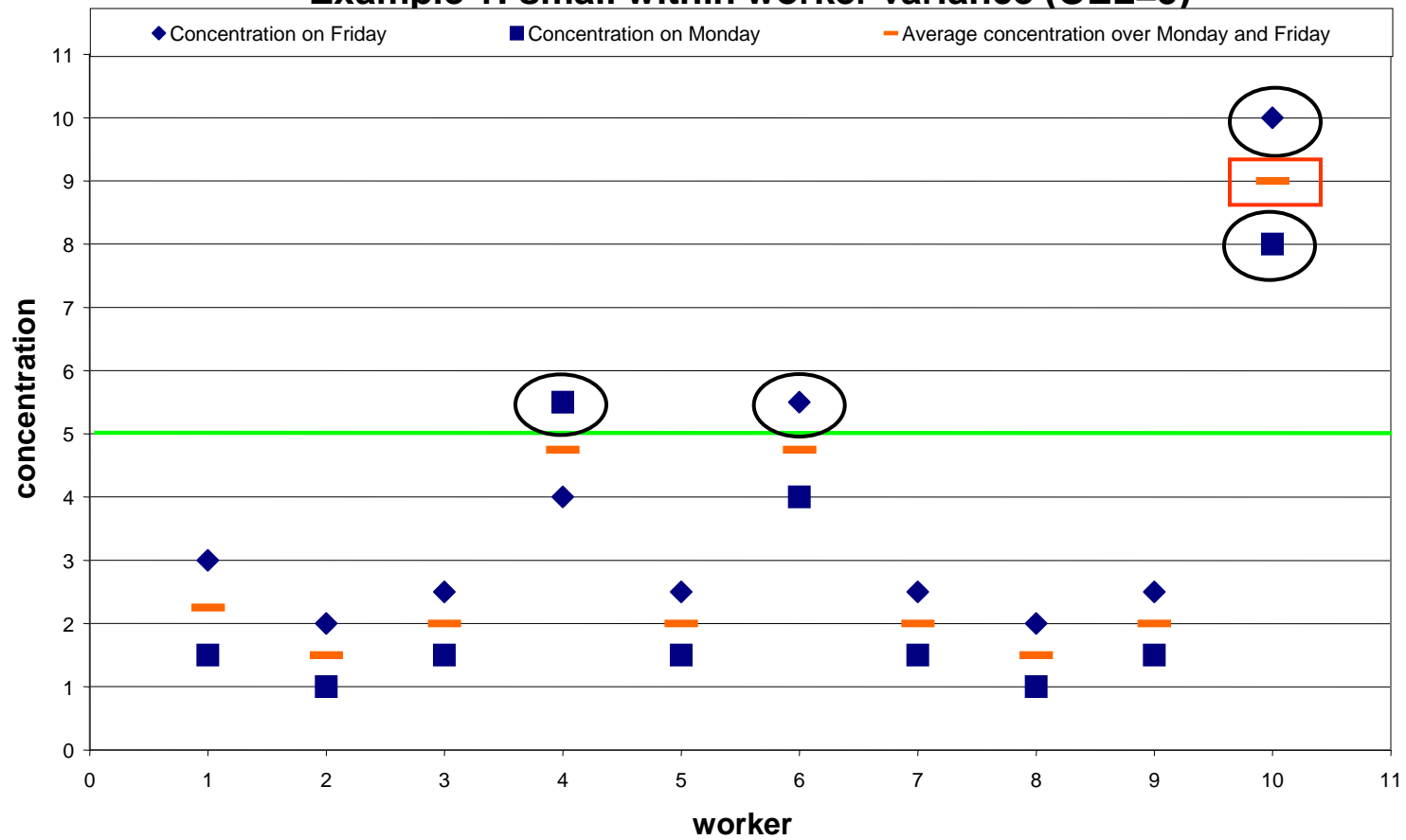


Judge compliance by estimating Group Exceedance and Overexposure

- Group Exceedance:
 - Probability that a single measurement of an individual on a randomly selected day is greater than the OEL (*total variance*)
- Overexposure:
 - Probability that a long-term average exposure of an individual worker exceeds the OEL → (*between-worker variance and within-worker variance*)

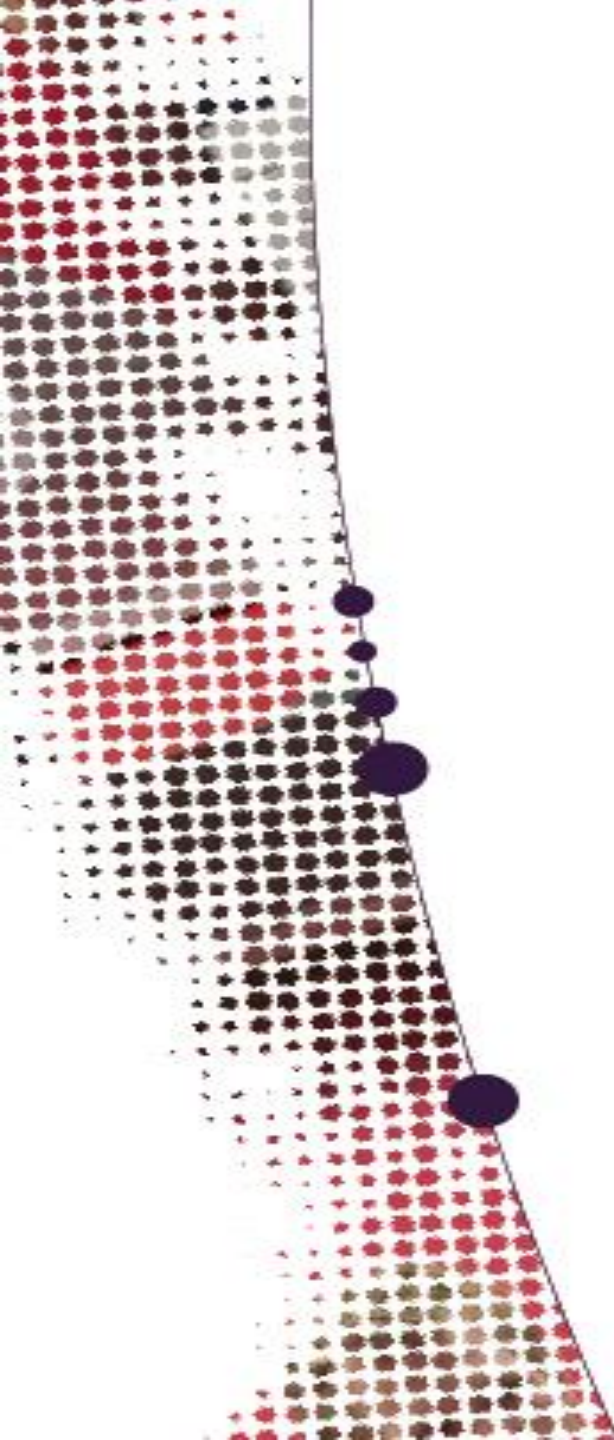


Example 1: small within worker variance (OEL=5)

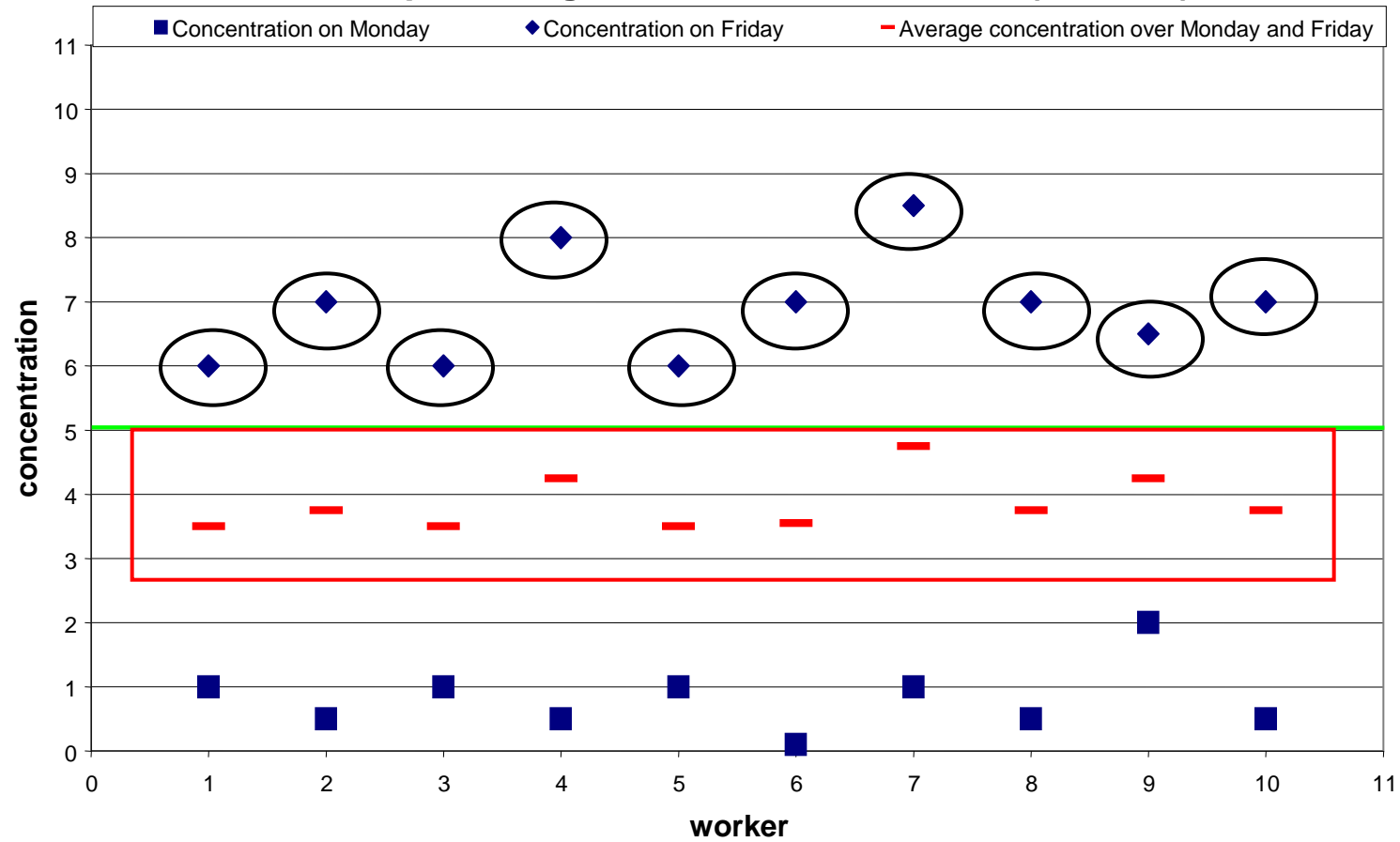


4 samples exceed OEL → exceedance = 20%

1 individual's average exposure exceeds OEL → overexposure = 10%



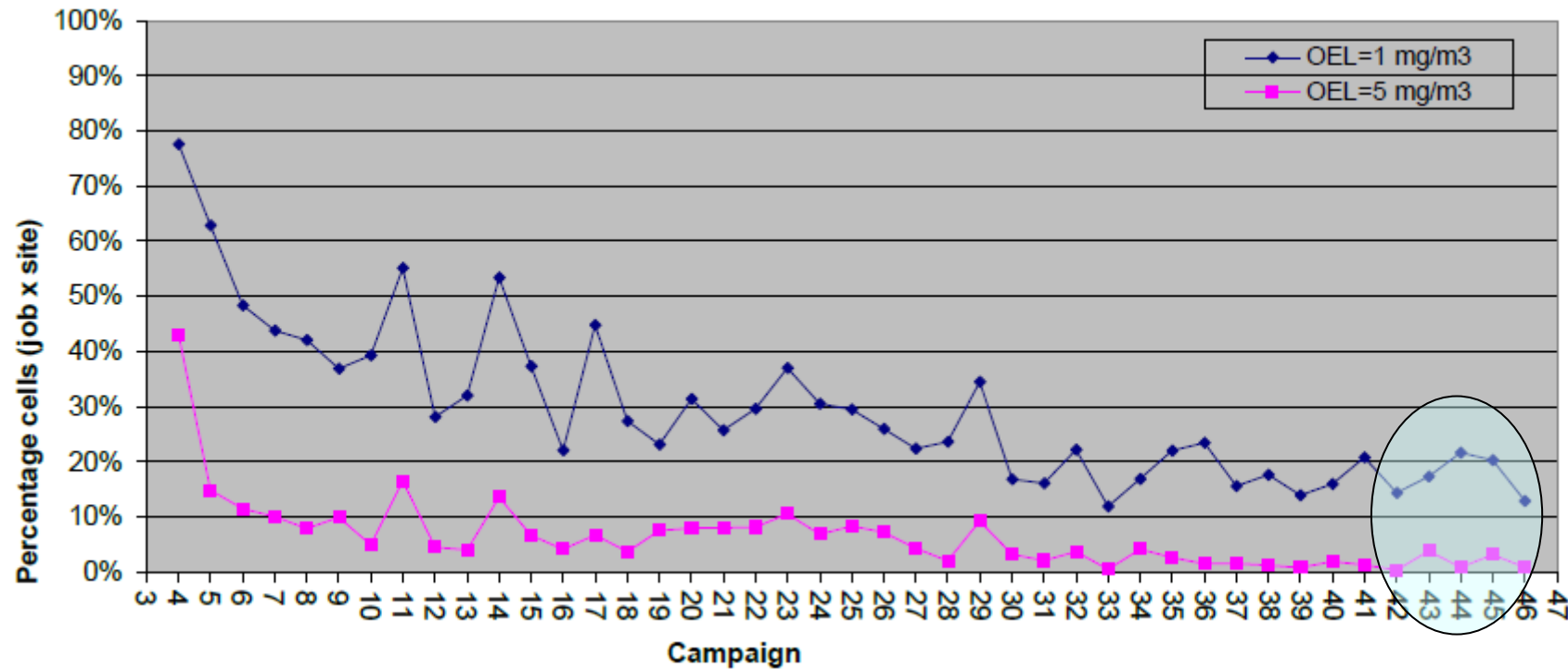
Example 2: large within worker variance (OEL = 5)



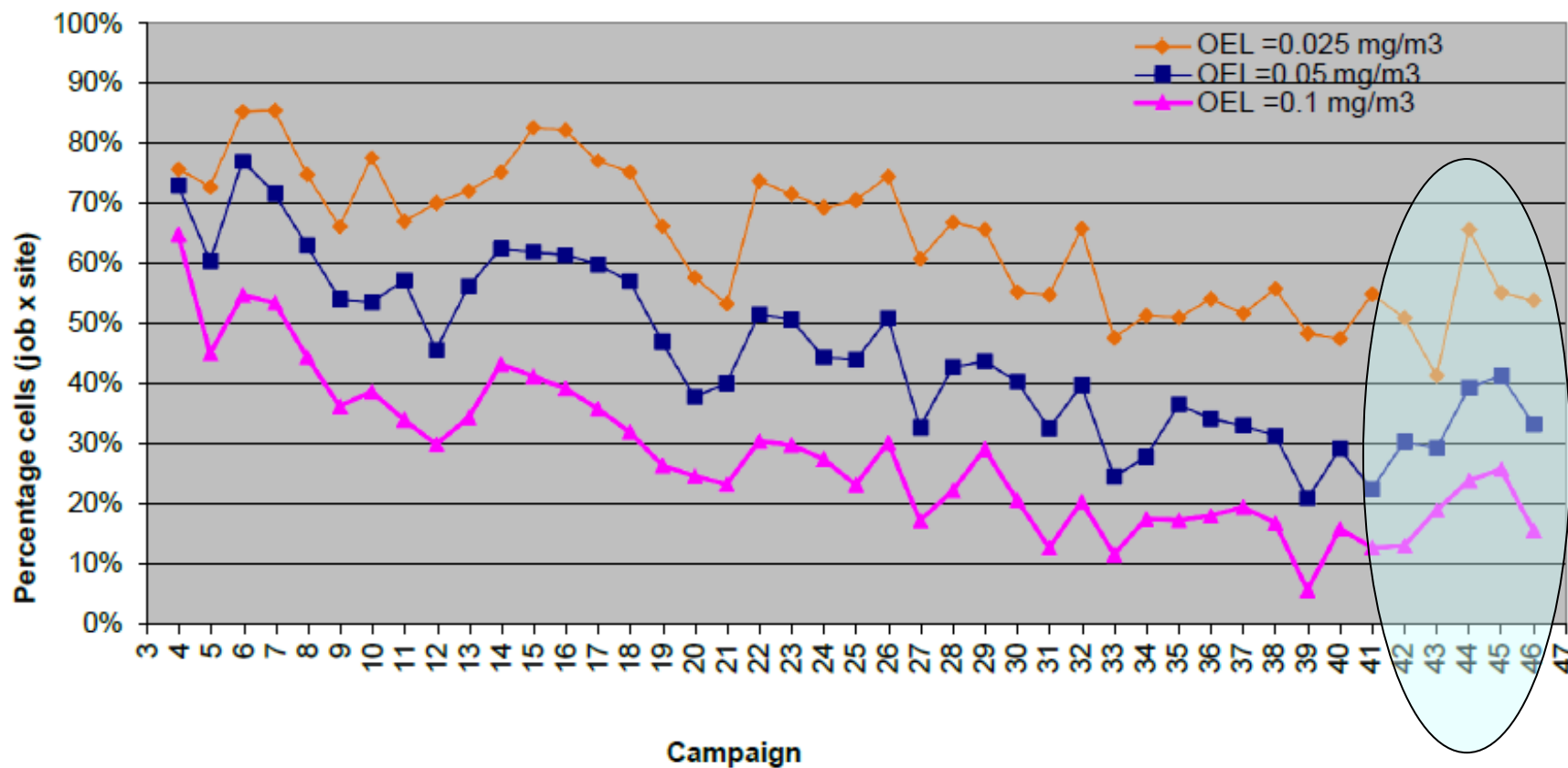
10 samples exceed OEL → exceedance = 50%

0 individual's average exposures exceed OEL → overexposure = 0%

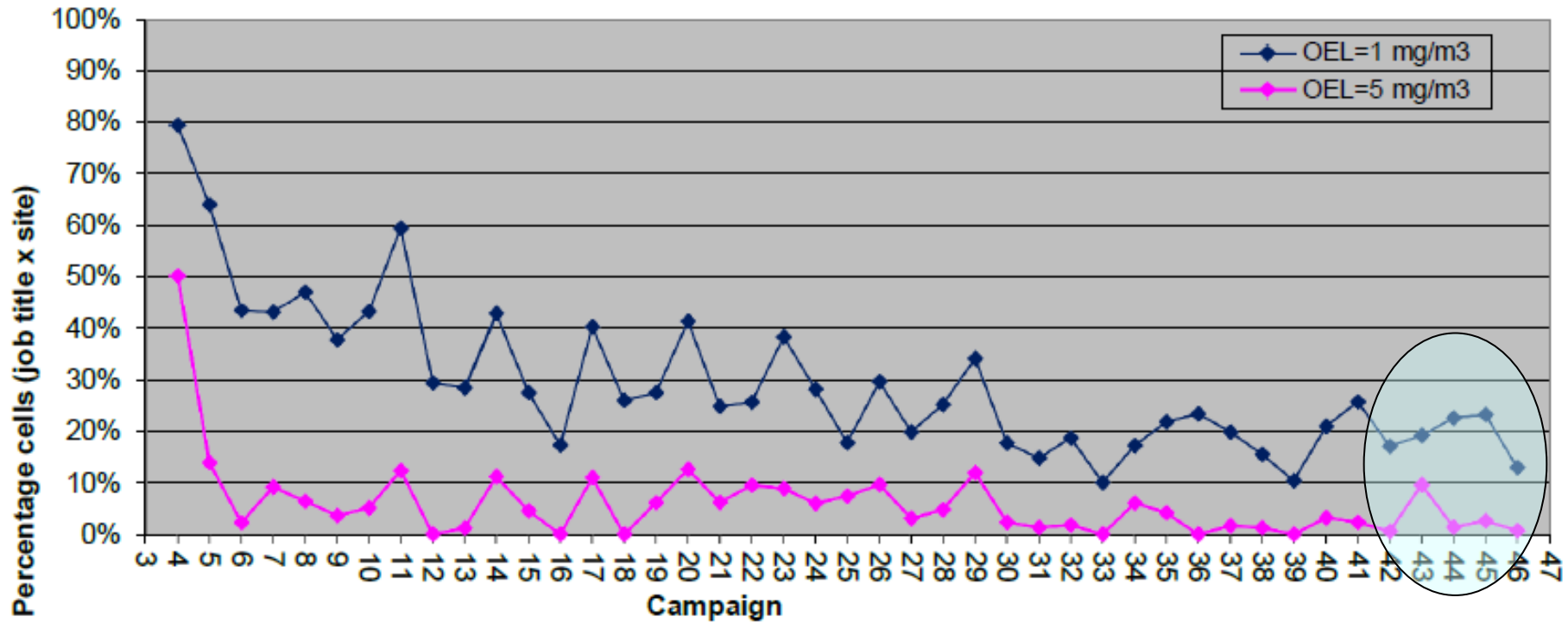
Temporal trend in percentage of cells with probability of exceedance >5% (respirable dust) (Type II)



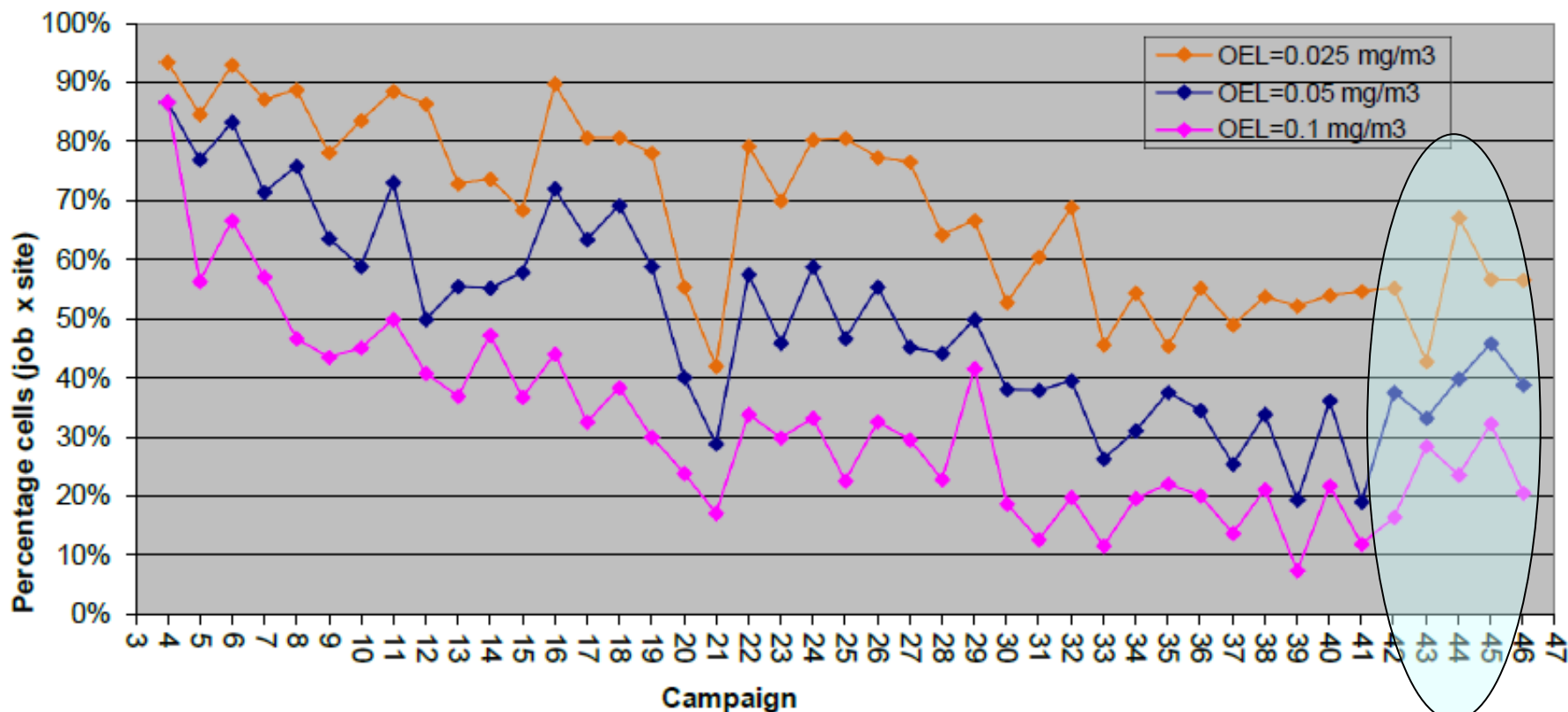
Temporal trend in percentage of cells with probability of exceedance >5% (respirable quartz) (Type II)



Temporal trend in percentage of cells with probability of overexposure >5% (respirable dust) (Type III)



Temporal trend in percentage of cells with probability of overexposure >5% (respirable quartz) (Type III)





Conclusions on exceedance

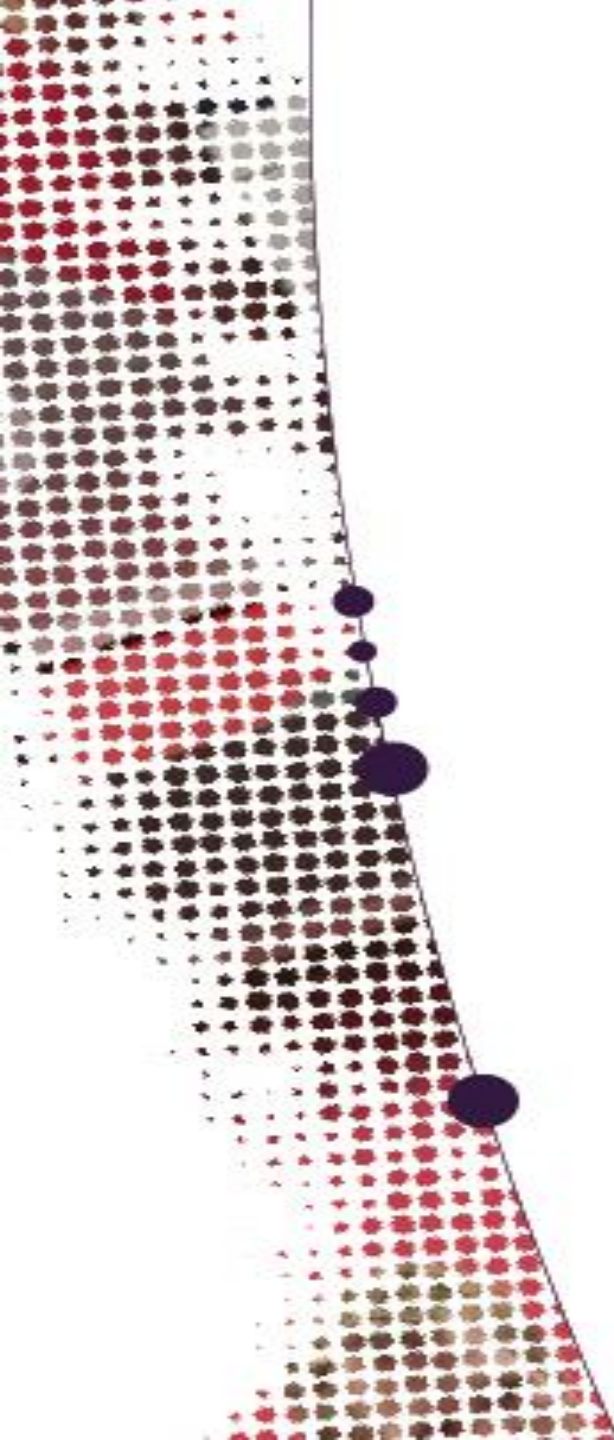
IMA DMP database (Type II)

- Probability of exceedance $>5\%$ for respirable quartz has been considerably higher (26%-64%) than probability of exceedance for respirable dust (6%-28%)
- Clear downward temporal trends have been shown in percentages of cells with exceedance $>5\%$ for both respirable dust and respirable quartz
- Currently, trends of $>5\%$ exceedance of OELV respirable dust have stabilized (campaigns 42-46). For respirable quartz trends of $>5\%$ exceedance of OELV respirable crystalline silica are slightly increasing.



Conclusions on overexposure IMA DMP database (Type III)

- Considerably lower percentages of cells with overexposure >5% compared to exceedance >5% for both respirable dust (5% and 26% vs. 3 and 17%) and respirable quartz (27% - 65% vs. 18 and 48%)
- The percentage of cells with overexposure >5% is stable for respirable dust but has started to slightly increase for quartz

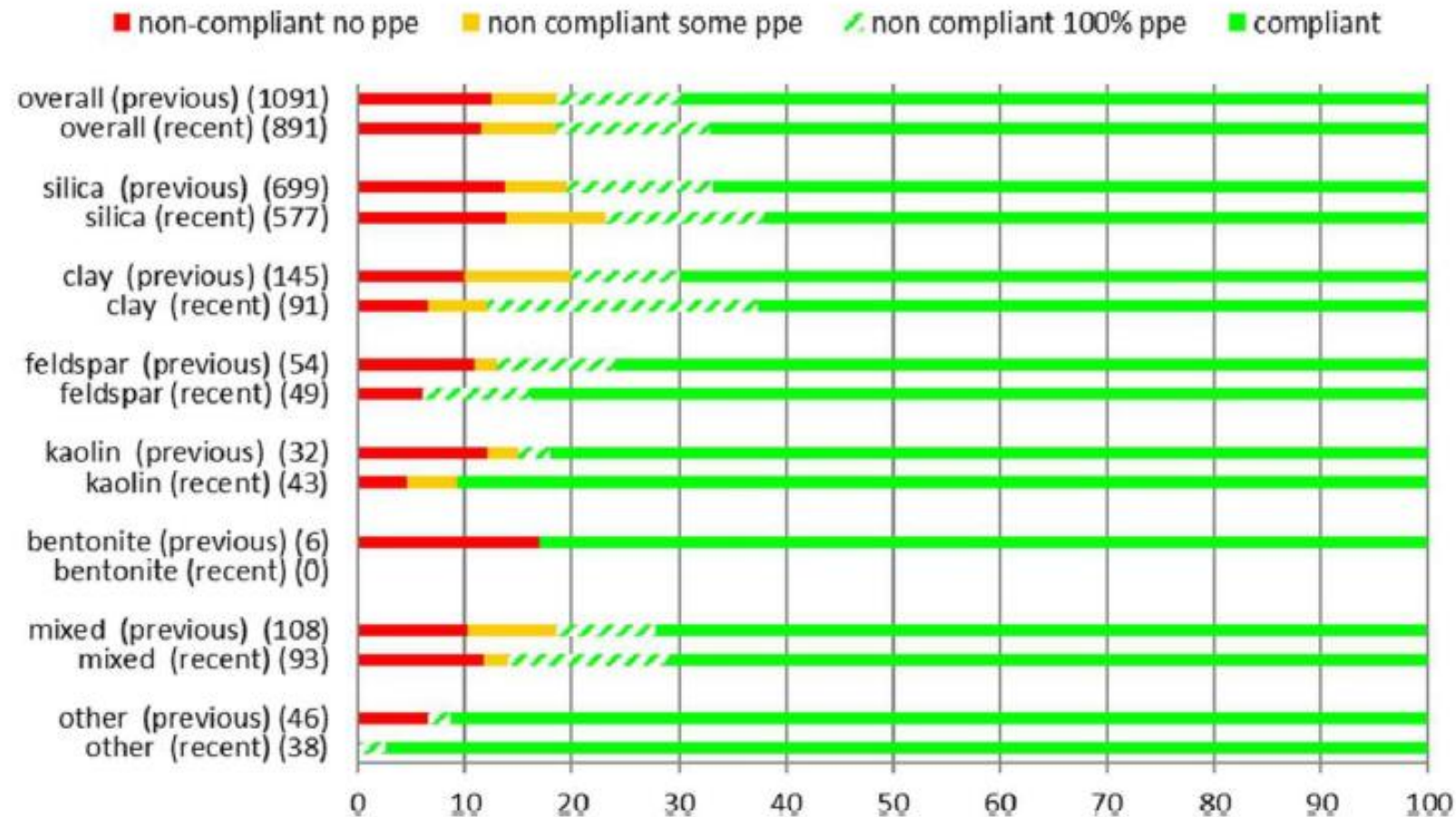


Hot Spots analysis for quartz

definitions for compliance/non-compliance

- **non-compliant no PPE: exceedance >5% and less than 50% use of personal (respiratory) protective equipment**
- **non-compliant some PPE: exceedance >5% and at least 50% and less than 100% use of personal (respiratory) protective equipment**
- **non-compliant 100% PPE: exceedance >5% and 100% use of personal (respiratory) protective equipment**
- **compliant: exceedance $\leq 5\%$**

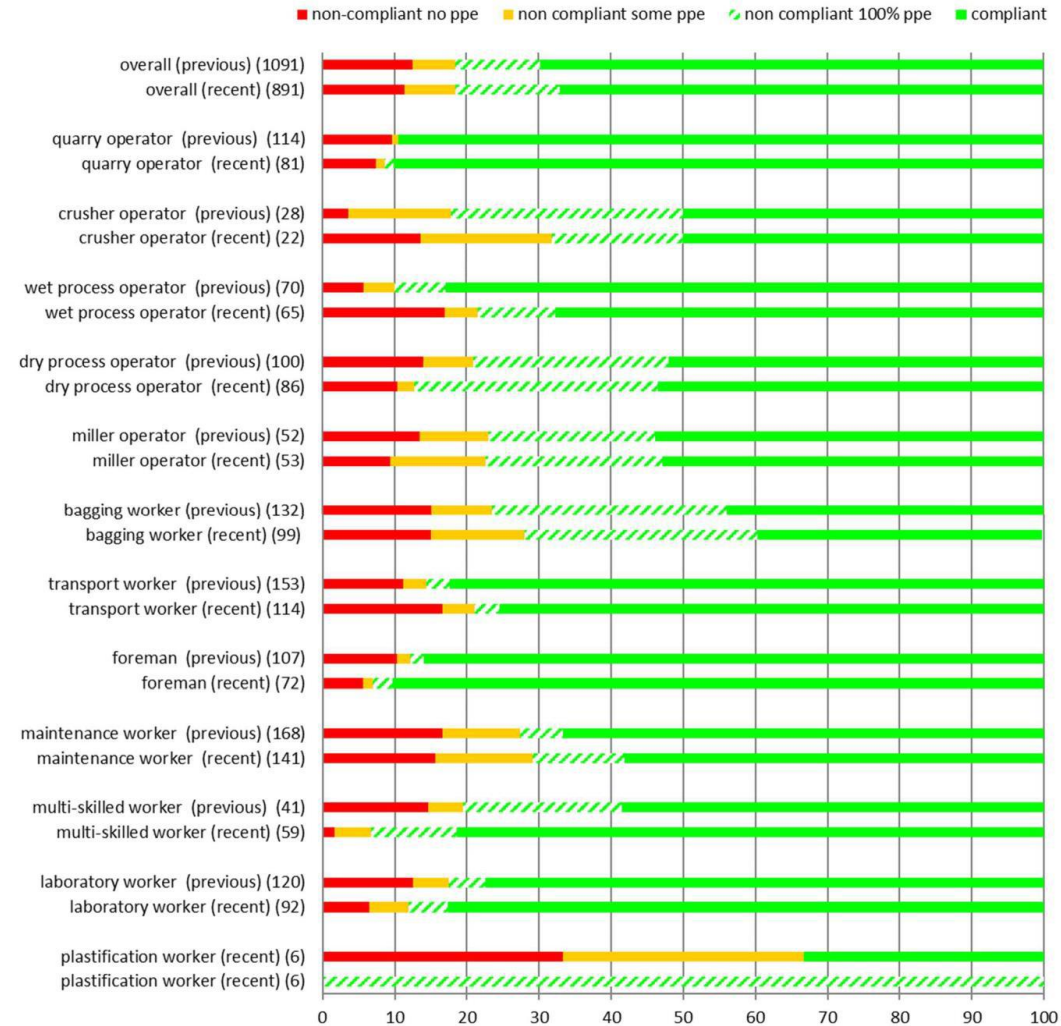
Change in hot spots by mineral campaigns 41-46 versus campaigns 35-40 for OEL quartz of 0.05 mg/m³



Change in hot spots by job

campaigns 41-46 versus campaigns 35-40

for OEL quartz of 0.05 mg/m³



Hot Spots

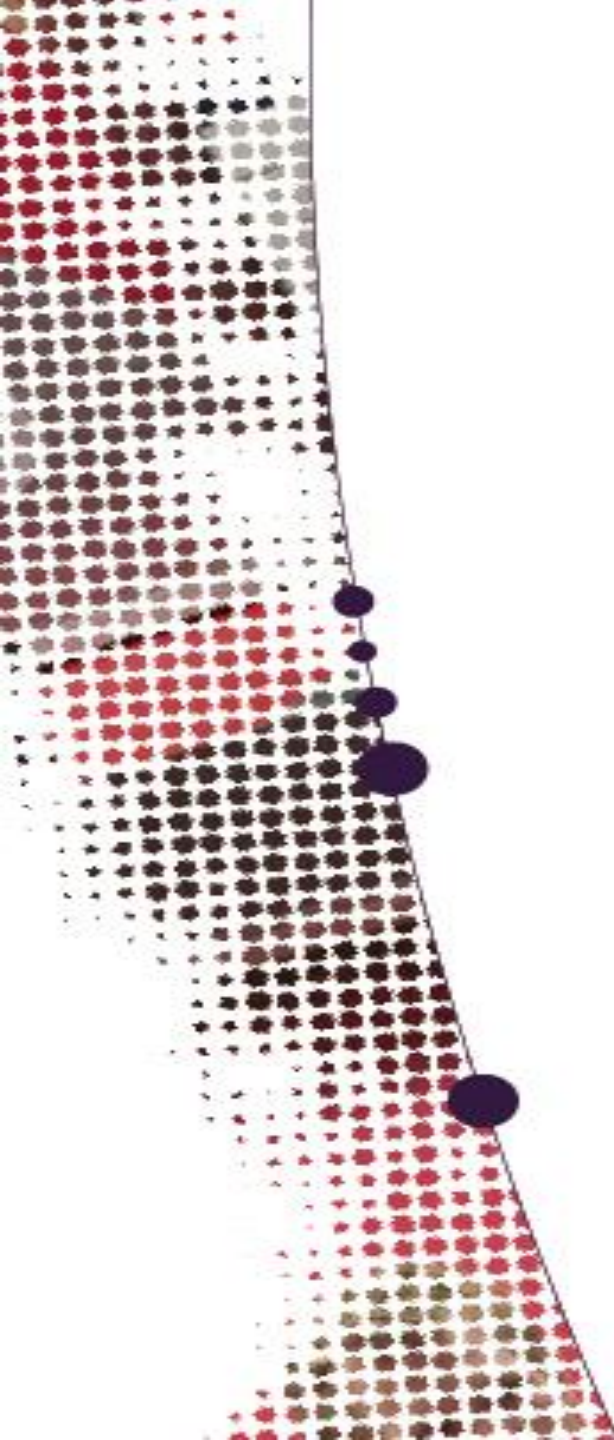
campaigns 41-46 versus campaigns 35-40
for OEL quartz of 0.05 mg/m³

- Overall percentage of compliant cells (67%) has slightly decreased in comparison with 'previous' campaigns (70%)
- Percentage of non-compliant cells where no personal protection equipment was used decreased as well from 12% to 11%.
- Decrease in non-compliant hot-spots without use of personal protection equipment for almost all mineral types except for 'silica' (no change) and 'mixed minerals' (2% increase)
- Percentage non-compliant cells in 'recent' campaigns varied from 3% (other minerals') to 38% ('silica')
- Overall increase in use of PPE during measurements (46% in 'recent campaigns' versus 40% in 'previous' campaigns)

Hot Spots

campaigns 41-46 versus campaigns 35-40
for OEL quartz of 0.05 mg/m^3

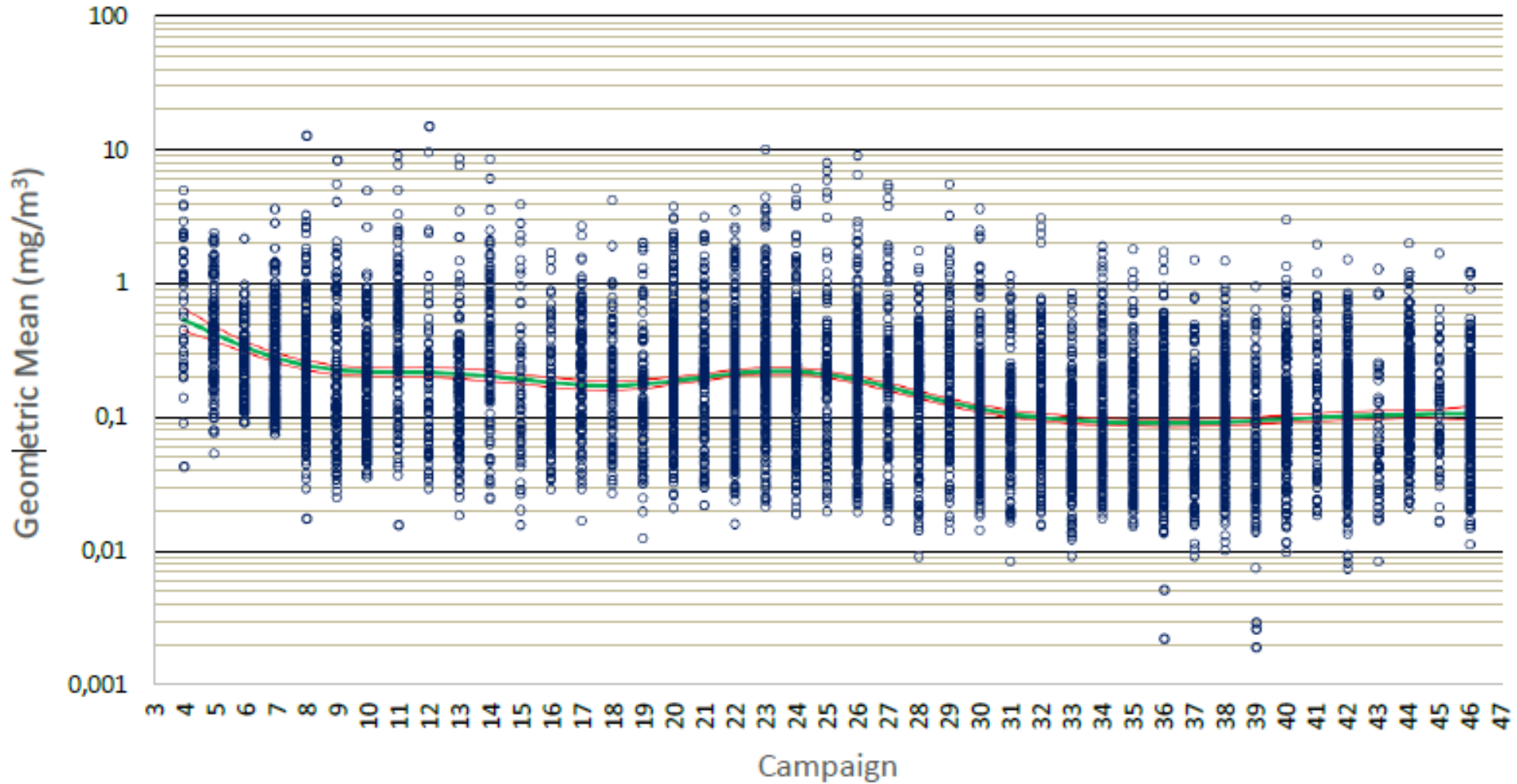
- Increase in non-compliant hot-spots without use of personal protection equipment visible for 'crusher operator', 'wet process operator' and 'transport worker'. For 'bagging worker' it stayed constant at 15%. For other jobs the hot-spots declined
- Percentage of all non-compliant cells across job titles currently varies from 10% ('quarry operator' and 'foreman') to 100% ('plastification worker').
- Jobs 'plastification worker', 'bagging worker' and 'crusher operator' continue to have the most non-compliant cells, while the jobs 'quarry operator' and 'foreman' were most frequently compliant.



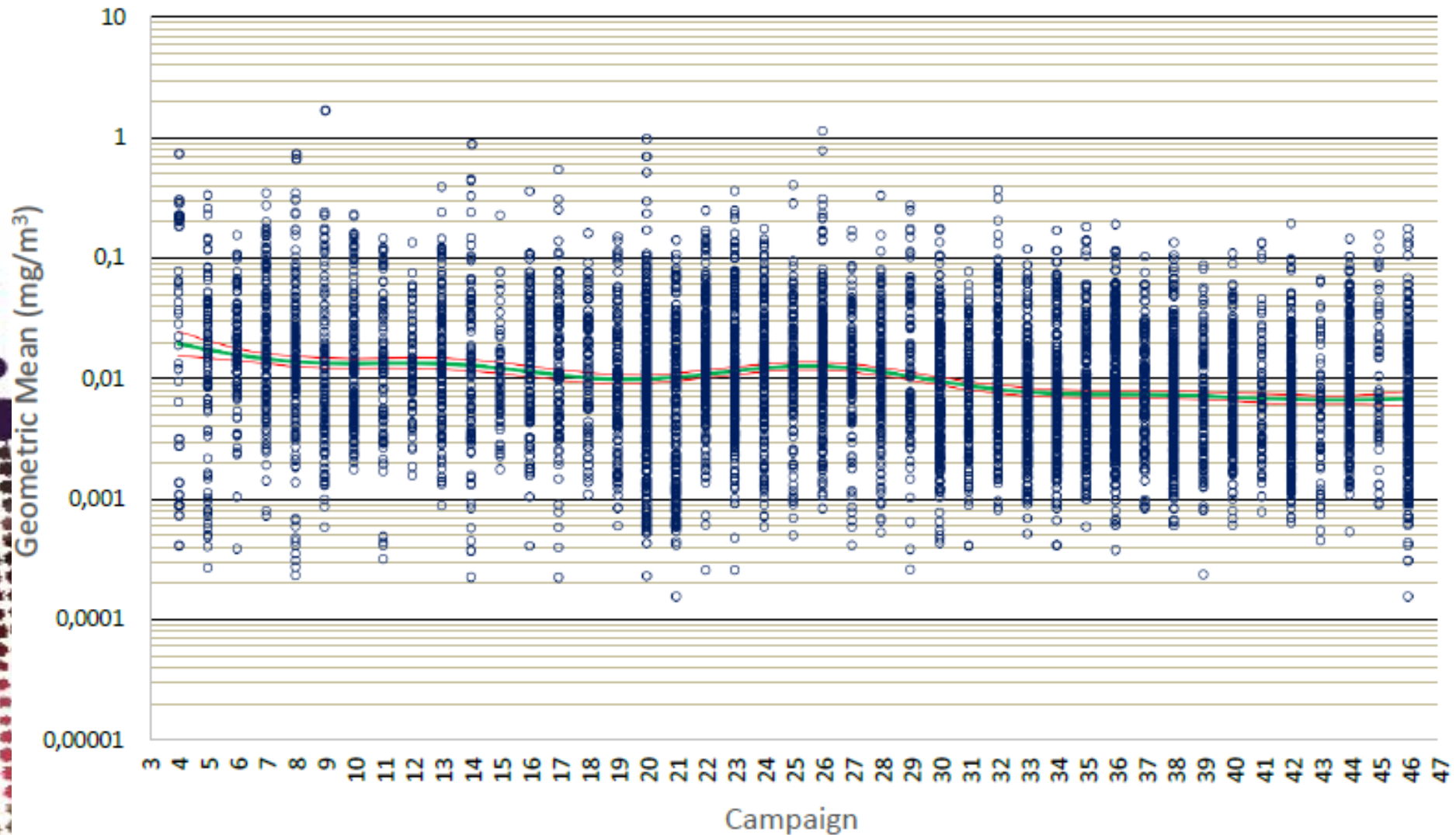
Temporal trends in exposure concentrations (Type II)

- Type II data were analyzed, however Type II data without worker-id could not be analyzed
- Linear mixed effects model considering fixed effects of site and campaign (time trend) and random worker effect
- Overall, by time period, by mineral and by job title

Temporal trends in respirable dust concentration in mg/m³



Temporal trends in respirable quartz concentration in mg/m^3



Temporal trends in exposure concentrations by time period (Type II)

Time period	Respirable Dust					Respirable Quartz				
	N sites	N obs.	GM Start	GM end	Trend per Campaign (%)	N sites	N obs.	GM start	GM end	Trend per Campaign (%)
s 2002 - s 2023	167	40,885	0.41	0.11	-3.1***	160	37,212	0.013	0.005	-2.3***
s 2002 – w 09/10	84	10,686	0.50	0.18	-6.6***	82	9,236	0.014	0.007	-3.9***
s 2010 – w 12/13	126	7,377	0.23	0.22	-1.1	117	6,630	0.009	0.011	+4.6***
s 2013 – s 2016	110	7,790	0.17	0.12	-5.9***	101	6,877	0.012	0.008	-6.9***
w 16/17 – s 2023	100	15,032	0.10	0.11	+1.2***	96	14,469	0.007	0.006	-1.7***

Temporal trends in exposure concentrations by mineral (Type II)

Mineral	Respirable dust					Respirable quartz				
	N sites	N obs.	GM 2002	GM 2023	Trend per campaign (%)	N sites	N obs.	GM 2002	GM 2023	Trend per campaign (%)
All	167	40,885	0.41	0.11	-3.1***	160	37,212	0.013	0.005	-2.3***
Silica	84	21,959	0.26	0.08	-2.7***	82	21,827	0.016	0.007	-1.9***
Clay	21	5,039	0.34	0.08	-3.4***	21	5,035	0.028	0.006	-3.5***
Feldspar	12	1,490	0.28	0.43	+1.0	12	1,454	0.026	0.002	-5.6***
Kaolin	11	1,504	0.54	0.22	-2.2***	11	1,506	0.009	0.004	-2.2**
Talc	8	1,262	0.54	0.20	-2.3***	5	94	0.001	<0.001	-8.4*
Bentonite	4	402	0.22	0.40	+1.5*	3	90	0.009	0.011	+0.5
Mixed minerals	28	3,922	1.21	0.08	-6.3***	28	3,854	0.020	0.006	-2.7***
Other minerals	47	5,307	0.86	0.14	-4.3***	41	3,377	0.011	0.002	-3.7***

Temporal trends in exposure concentrations by job title (Type II)

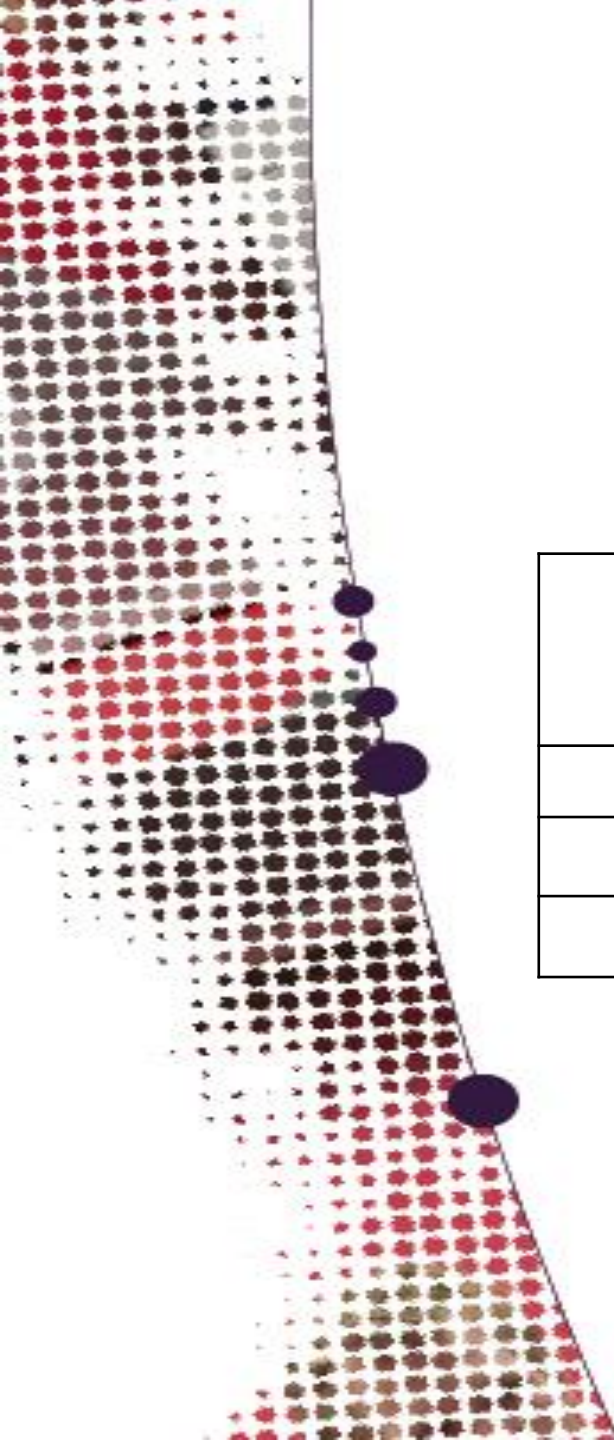
Job	Respirable dust					Respirable quartz				
	N sites	N obs.	GM 2002	GM 2023	Trend per campaign (%)	N sites	N obs.	GM 2002	GM 2023	Trend per campaign (%)
All	167	40,885	0.41	0.11	-3.1***	160	37,212	0.013	0.005	-2.3***
Quarry operator	94	4,745	0.25	0.05	-3.8***	84	4,530	0.010	0.003	-3.0***
Crusher operator	29	1,035	0.52	0.20	-2.2***	23	733	0.028	0.006	-4.0***
Wet process operator	60	2,741	0.19	0.08	-2.1***	59	2,650	0.012	0.007	-1.6***
Dry process operator	104	4,288	0.44	0.13	-2.8***	96	3,727	0.018	0.009	-1.8***
Miller operator	39	1,946	0.51	0.11	-3.7***	37	1,744	0.032	0.010	-3.0***
Bagging operator	102	4,970	0.70	0.20	-3.0***	97	4,414	0.027	0.013	-2.0***
Transport worker	119	6,133	0.34	0.07	-3.9***	110	5,685	0.012	0.005	-2.4***
Foreman	101	3,732	0.20	0.05	-3.1***	93	3,483	0.009	0.004	-2.5***
Maintenance worker	121	5,907	0.47	0.16	-2.6***	114	5,229	0.014	0.008	-1.6***
Multi-skilled worker	76	1,863	0.30	0.09	-2.9***	70	1,681	0.020	0.005	-3.8***
Laboratory worker	88	3,251	0.27	0.07	-3.3***	82	3,062	0.013	0.005	-2.4***



Future developments

Discourse and decisions needed

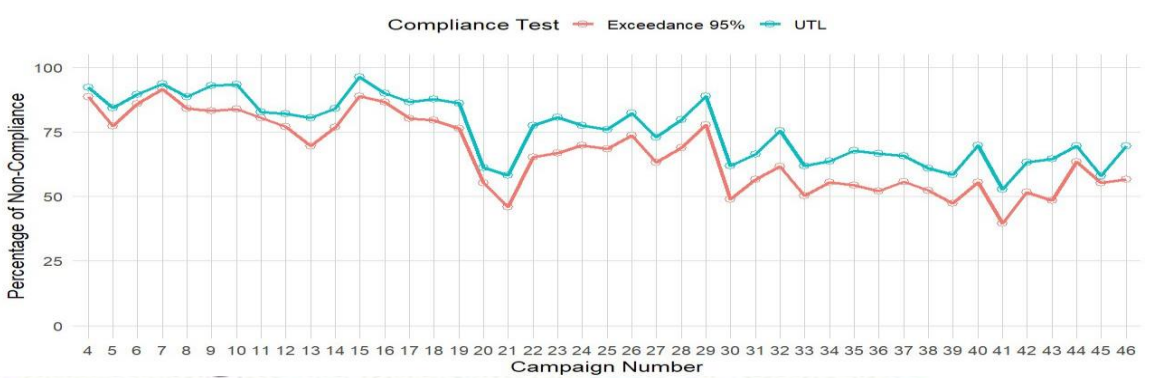
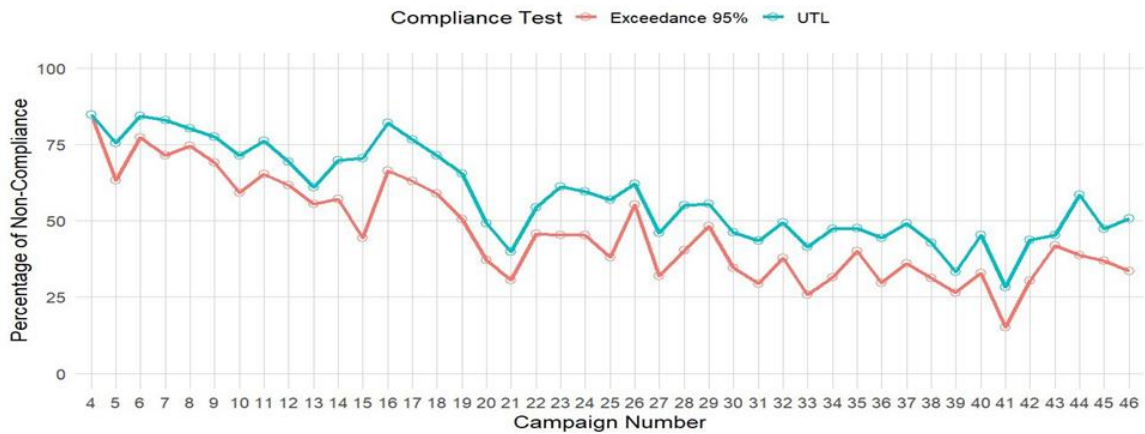
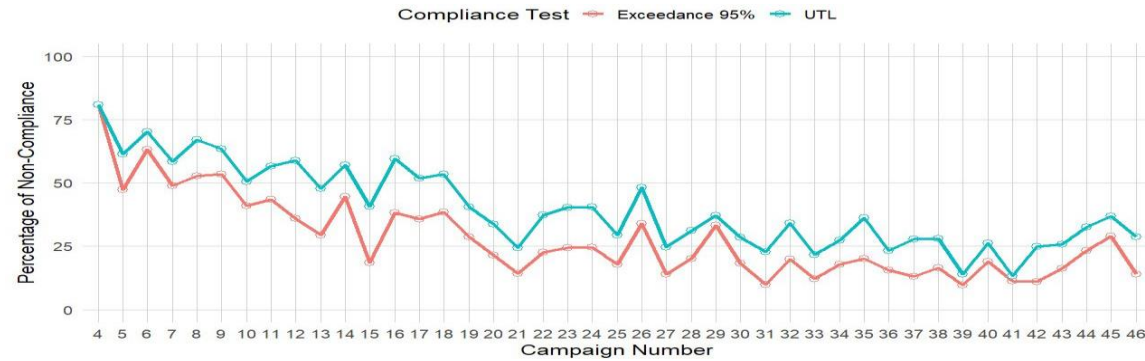
- New EN 689:2018
- Future lowering of EU OELV from 0.100 mg/m^3 to 0.050 mg/m^3 or maybe even 0.025 mg/m^3 respirable crystalline silica
- Monitoring lower concentrations of quartz and limit of detection/quantification
- Lower OELVs for respirable (PSLT/GBS) dust?



Consequence EN 689:2018 and lower OELV? Analysis 4,475 cells (2002-2023)

OELV	Probability of exceedance >5% non-compliance	EN 689:2018 UTL _{95,70} non-compliance
0.100 mg/m ³	1,098 (24%)	1,637 (37%)
0.050 mg/m ³	1,914 (43%)	2,477 (55%)
0.025 mg/m ³	2,858 (64%)	3,295 (74%)

Consequence EN 689:2018 and lower OELV?

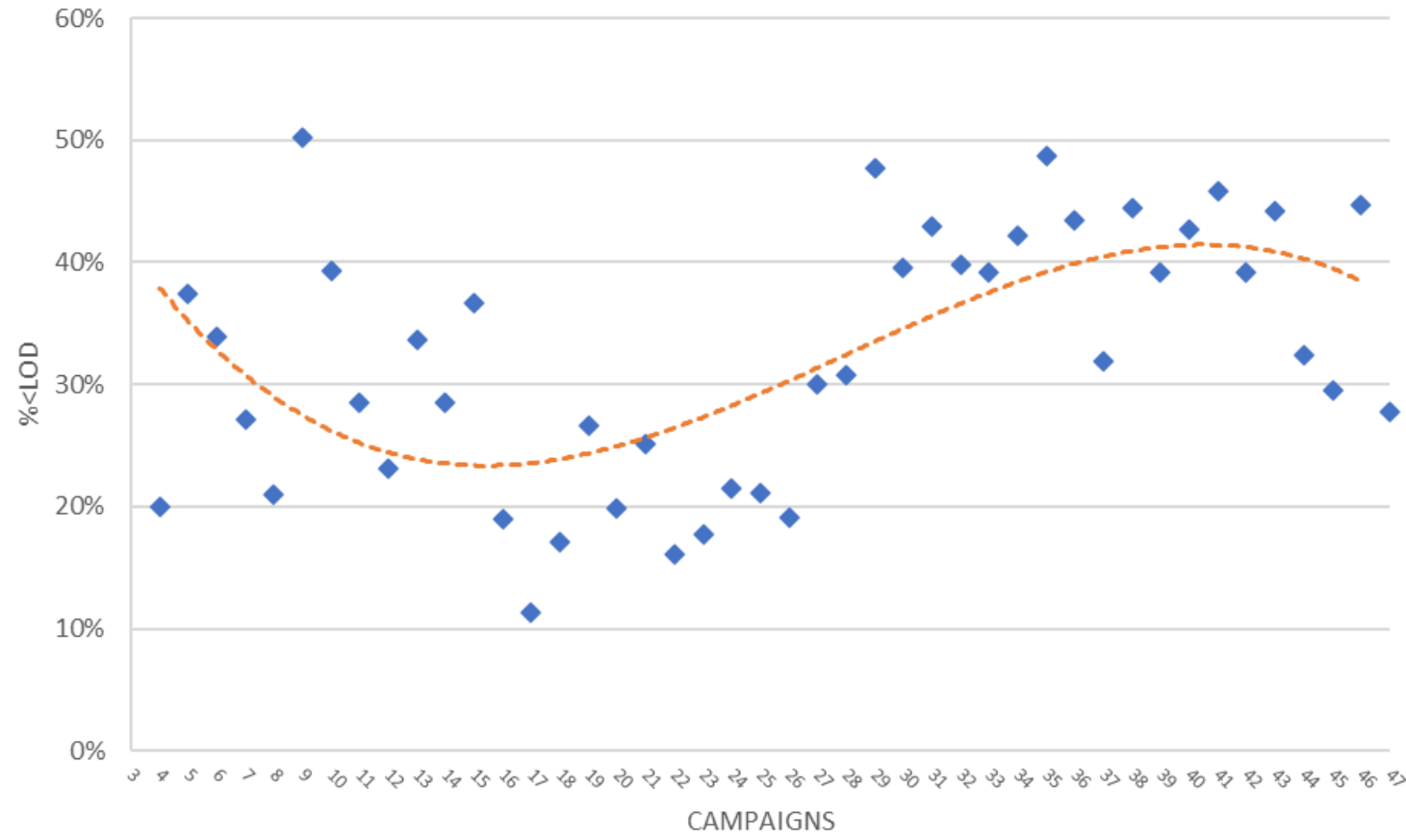




Consequences of future EU-limit and new EN 689 statistical test ($UTL_{95,70}$)

- Non-compliance will increase substantially with ~30% (OELV 0.050 mg/m^3) or ~50% (OELV 0.025 mg/m^3)
- Back at the levels when IMA-DMP started!
- New sampling and analytical techniques will be needed to be able to monitor lower concentrations of RCS/Quartz

Percentage of quartz measurements below Limit of Detection by campaign





Enhance participation and adopting EN 689

- Make the requirement of 6 samples per job per campaign less strict
- Allowing minimal 3 samples per job per campaign and preliminary test (EN 689)
- However, as we showed probability of compliance with OELV increases with additional measurements (total ≥ 6) and being able to perform the statistical test with $UTL_{95,70}$ (D'Errico et al., 2022)
- Also, strict registration of unique Worker IDs will become even more necessary to enable pooling of measurements for statistical testing across campaigns!



Overall conclusions (1)

- **Largest multi-company multiple-site coordinated dust monitoring programme in Europe** (and probably the world); serves as good example of how hazardous exposures should be periodically monitored and consequently be controlled
- **Data management and quality control** is at a high level, but some sites have been less consistently reporting worker ID's
- Result is a **unique, very rich and promising database**, that provides excellent insight in (changes in) occupational exposures to respirable dust and quartz within European industrial minerals producing industry

Overall conclusions (2)

- **Statistically significant overall downward trends** in exposure levels for period 2002-2021 both for exposure to respirable dust and quartz of respectively -3.1% and -2.3% per half year; these trends were not constant and have been going and down
- **Number of cells with exceedance and overexposure >5%** for exposure to respirable dust is no longer decreasing during most recent sampling campaigns. For respirable quartz a slight increase in exceedance and overexposure has become visible

Overall conclusions (3)

- Median geometric mean respirable dust and quartz concentrations are now at respectively **0.11 mg/m³** and **0.005 mg/m³** and have decreased with respectively factor of ~4 and ~3 since start IMA-DMP
- **Hot spot analysis** of exposure to **quartz** shows a slight decrease from **70% to 67% compliant situations** (OEL 0.050 mg/m³), but at the same time use of PPE during the measurement increased

Overall conclusions (4)

- Identification of recent changes in exposure to **respirable dust** and **respirable quartz** must be **closely monitored and followed-up** and once more shows the **value of IMA-DMP**
- **Protocol needs adaptation** to allow increased participation in the near future
- **IMA-Dust Monitoring Programme** and resulting **database** are **distinctive and without equal** in the field of occupational health and safety



Thank you for your attention
and very fruitful collaboration



Universiteit Utrecht

Institute for Risk Assessment Sciences

